## Statement of Information

## Single residential property located in the Melbourne metropolitan area

Section 47AF of the Estate Agents Act 1980

Property offered for sal	<b>U</b>					
Address Including suburb and postcode	DOREEN VIC 3754					
ndicative selling price						
or the meaning of this price	e see consumer.vi	c.gov.au/underquo	ting (*Delet	e single price	or range	as applicable)
Single Price	EOI		<del>or range</del> <del>between</del>		&	
/ledian sale price						
*Delete house or unit as ap	plicable)					
Median Price		Property type			Suburb	
Period-from		to		Source		
Comparable property s	ales (*Delete A	or B below as	applicable	e)		
A* These are the three persons of the control of th	<del>properties sold wit</del>	hin two kilometres	of the prop	erty for sale i		
Address of comparable property				Price		Date of sale
OR						1

The estate agent or agent's representative reasonably believes that fewer than three comparable properties were

sold within two kilometres of the property for sale in the last 6 months.

This Statement of Information was prepared on: 28 June 2024



В\*