## Statement of Information Single residential property located in the Melbourne metropolitan area

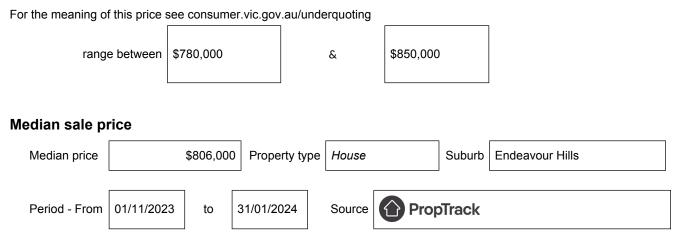
Section 47AF of the Estate Agents Act 1980

## Property offered for sale

Address Including suburb and postcode

22 Monteith Cres, Endeavour Hills, Vic 3802

## Indicative selling price



## Comparable property sales (\*Delete A or B below as applicable)

**A**\* These are the three properties sold within two kilometres of the property for sale in the last six months that the estate agent or agent's representative considers to be most comparable to the property for sale.

Address of comparable property	Price	Date of sale
14 Cavendish Court, Endeavour Hills, VIC 3802	\$816,000	23/09/2023
2 Harvey Place, Endeavour Hills, VIC 3802	\$781,000	24/09/2023
13 Manley Close, Endeavour Hills, VIC 3802	\$790,000	27/08/2023

OR

**B**<sup>\*</sup> The estate agent or agent's representative reasonably believes that fewer than three comparable propertieswere sold within two kilometres of the property for sale in the last six months.

This Statement of Information was prepared on: 02/02/2024

